International application No. PCT/SE 2005/000244

#### A. CLASSIFICATION OF SUBJECT MATTER

IPC7: B23C 5/20 // B23B 27/16
According to International Patent Classification (IPC) or to both national classification and IPC

#### **B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

#### IPC7: B23B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

#### SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

### EPO-INTERNAL, WPI DATA, PAJ

### C. DOCUMENTS CONSIDERED TO BE RELEVANT

Further documents are listed in the continuation of Box C.

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 02055245 A1 (SANDVIK AKTIEBOLAG), 18 July 2002 (18.07.2002), figure 6, abstract	1-7
Y		8
	<del></del>	
Y	US 5931613 A (B. LARSSON), 3 August 1999 (03.08.1999), figure 6	8
A		1-7
	<b></b>	<u> </u>
A	EP 1260295 A1 (SECO TOOLS AB), 27 November 2002 (27.11.2002), figure 2, abstract	1-8
	<del></del>	
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*	Special categories of cited documents:	"T"	later document published after the international filing date or priority		
"A"	document defining the general state of the art which is not considered to be of particular relevance		date and not in conflict with the application but cited to understand the principle or theory underlying the invention		
"E"	earlier application or patent but published on or after the international filing date	"X"	document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive		
"L"	"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other		step when the document is taken alone		
	special reason (as specified)	*Y*			
<b>"</b> O"	document referring to an oral disclosure, use, exhibition or other means		considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art		
*P*	document published prior to the international filing date but later than the priority date claimed	″&″			
Dat	e of the actual completion of the international search	Date	of mailing of the international search report		
	19 May 2005		<b>2 5</b> -05- 2005		
Name and mailing address of the ISA/		Authorized officer			
	edish Patent Office	1			
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X See patent family annex.

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A	US 6146060 A (C. RYDBERG ET AL), 14 November 2000 (14.11.2000), figures 2A-C, abstract	1-8
A	US 6102630 A (D.P. FLOLO), 15 August 2000 (15.08.2000), figure 11, abstract	1-8
A	WO 2004002662 A1 (SECO TOOLS AB), 8 January 2004 (08.01.2004), figures 14-16	1-8
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